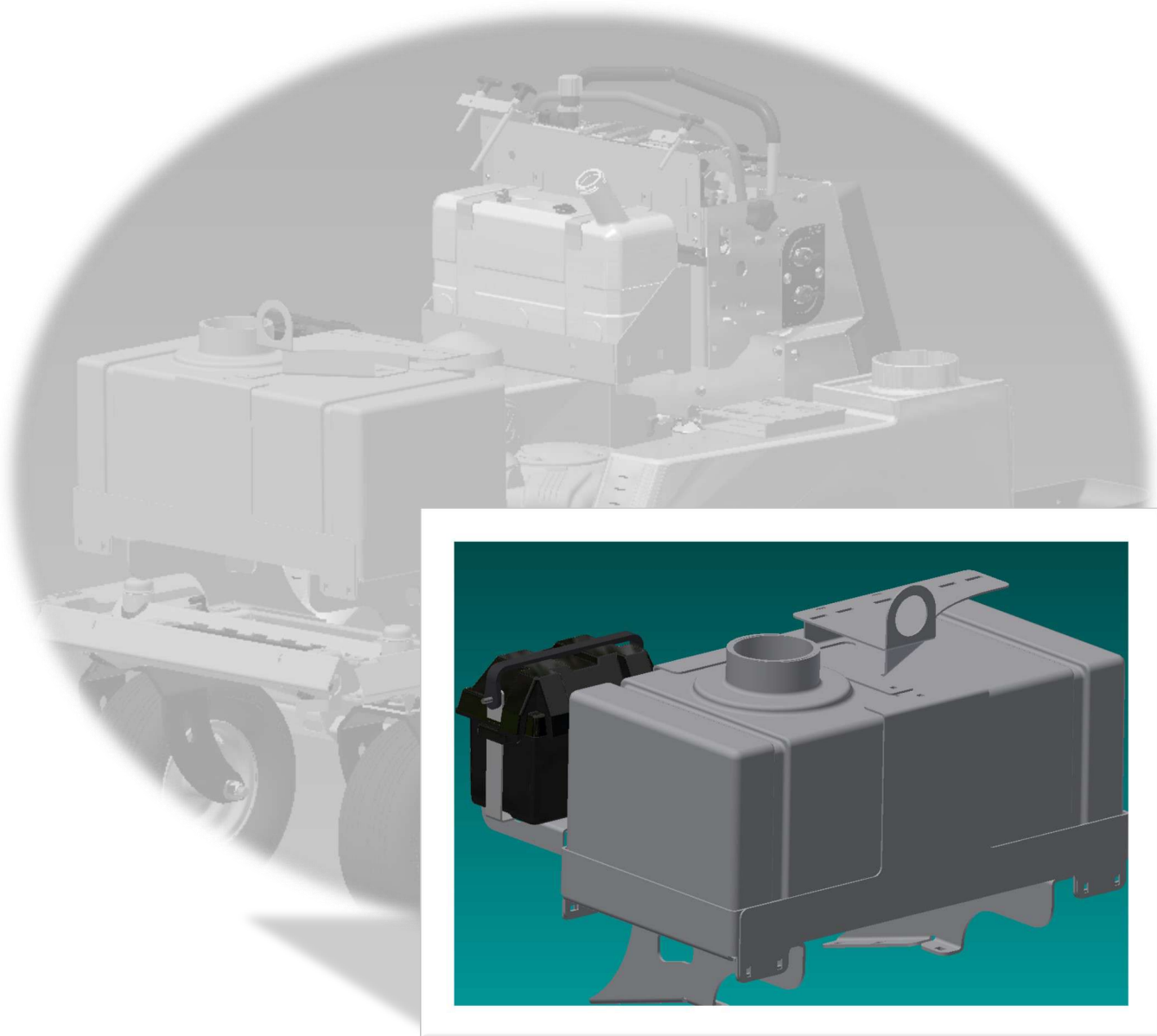


**INSTRUCTION MANUAL**

**20 GALLON SUPPLEMENTAL TANK**



# 20 GALLON INSTALL INSTRUCTIONS

## STEP ONE:

- Disconnect the battery, *ground* first and then *power* wire.
- Remove the battery from the battery box.



GROUND

POWER

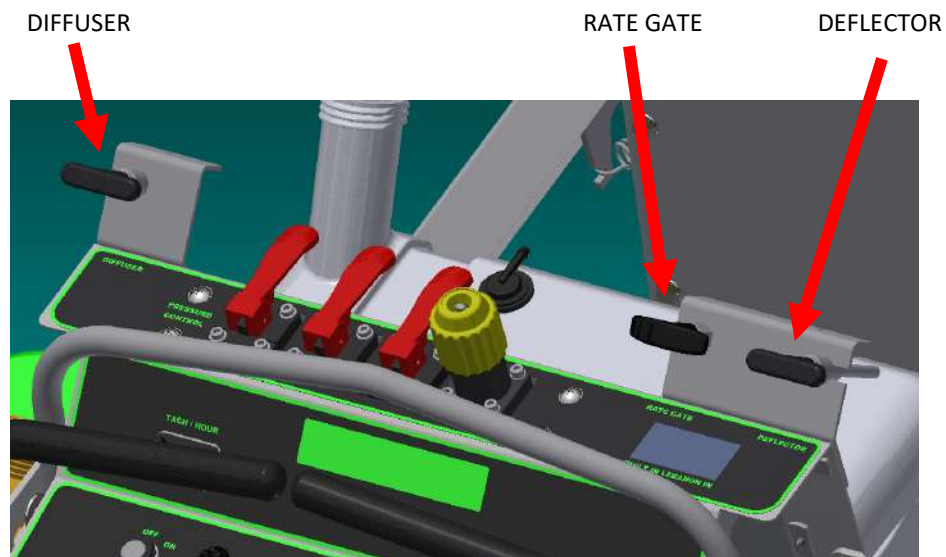
**STEP TWO:** Disconnect the hoses from the hopper and connect them to the circulation fitting.

**NOTE:** Hold the hoses up to prevent oil spillage



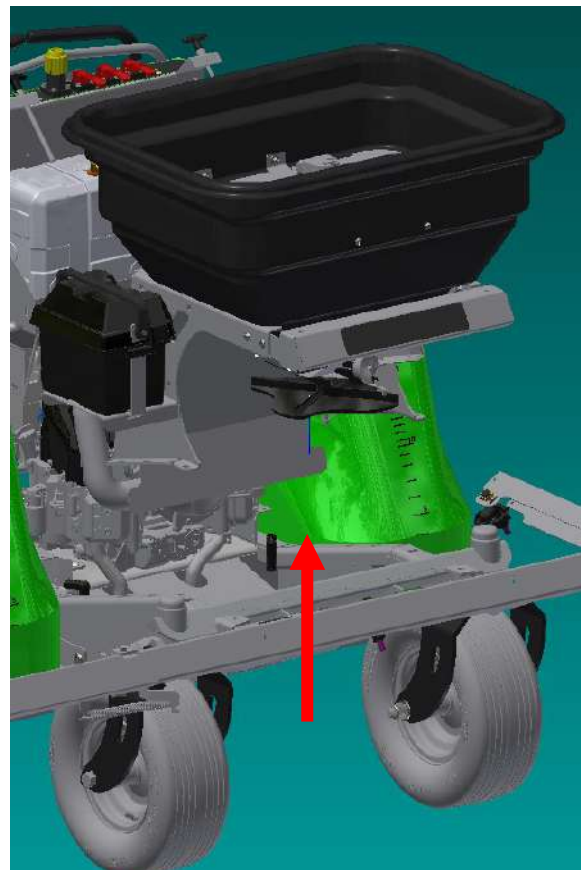
## 20 GALLON INSTALL INSTRUCTIONS

**STEP THREE:** Disconnect the cables from the dash.



**NOTE:** Be sure the hopper is empty before proceeding.

**STEP FOUR:** Remove the six bolts that hold the hopper assembly to the frame and lift the hopper assembly from the frame.



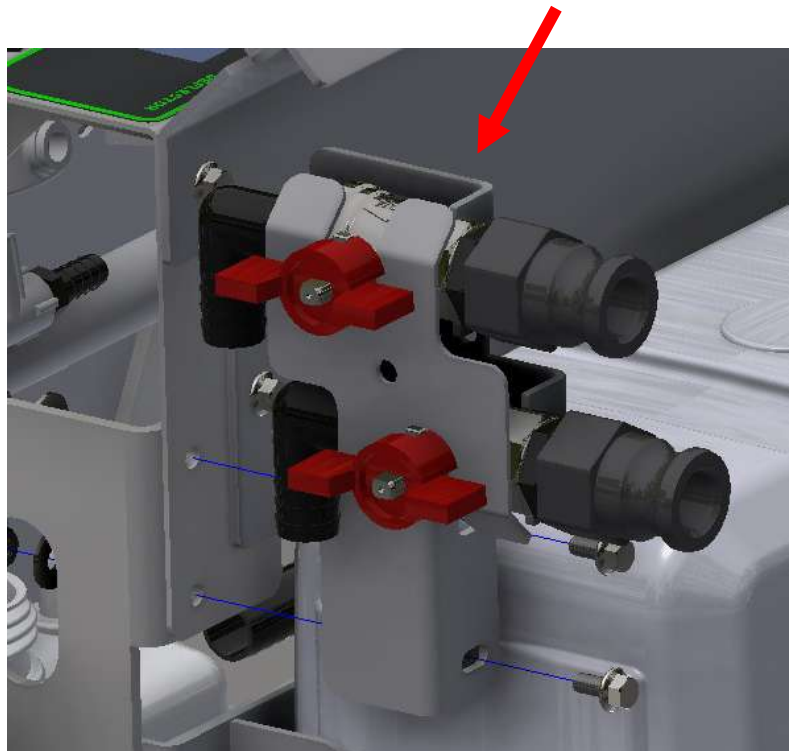
## 20 GALLON INSTALL INSTRUCTIONS

### STEP FIVE:

- Set the 20 gallon tank assembly on the frame.
- Attach it to the frame with the six bolts.



- ### STEP SIX:
- Attach the valve assembly to the corner of the dash panel.





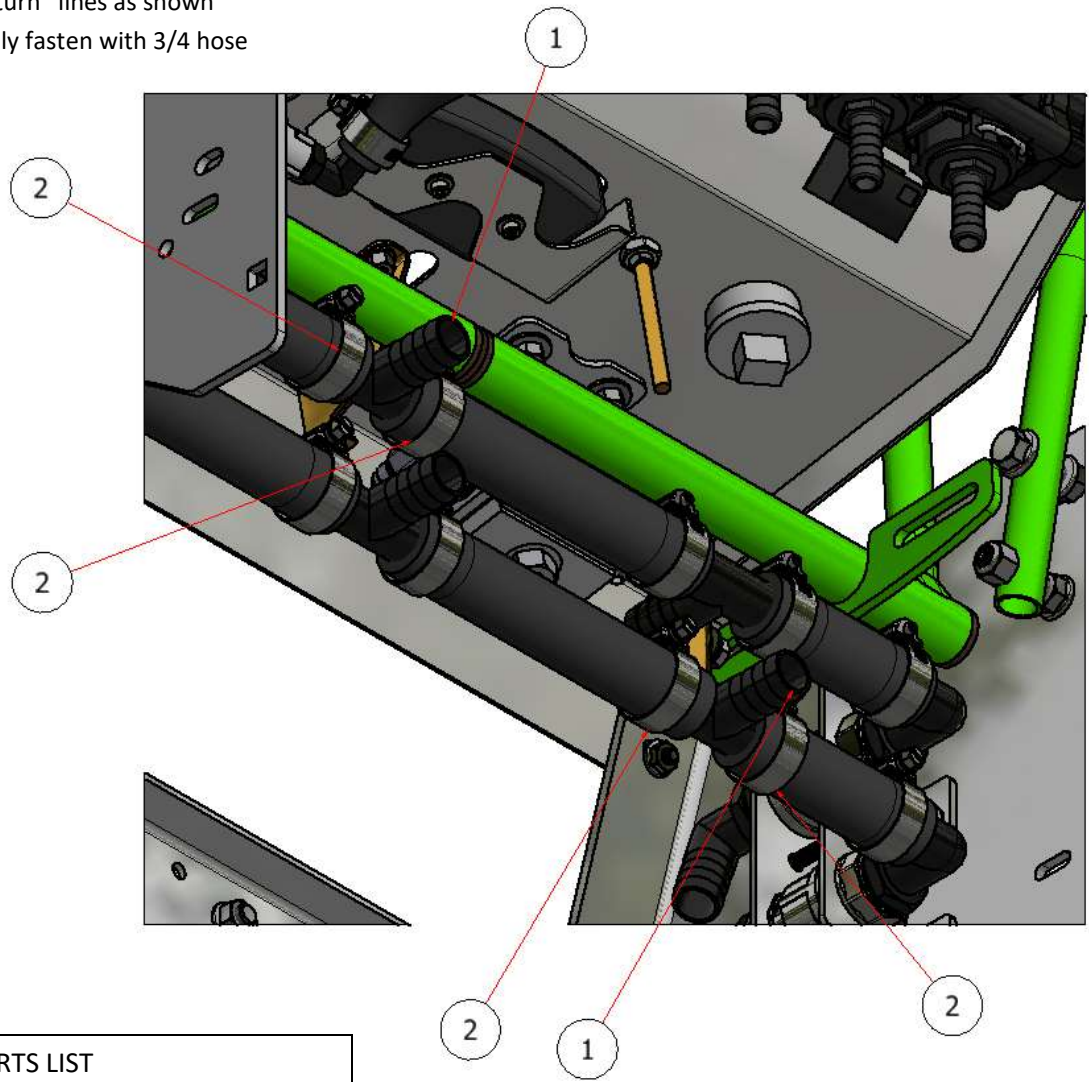
## 20 GALLON INSTALL INSTRUCTIONS

### NOTE:

- Before beginning step seven, BE SURE there is no pressure on the lines and fluid is drained.
- Parts not shown for clarity.

### STEP SEVEN:

- Remove the knee pad to access the return & suction lines.
- Carefully cut and install the “tee” fittings in the “suction” and “return” lines as shown (blue arrows). Securely fasten with 3/4 hose clamps.



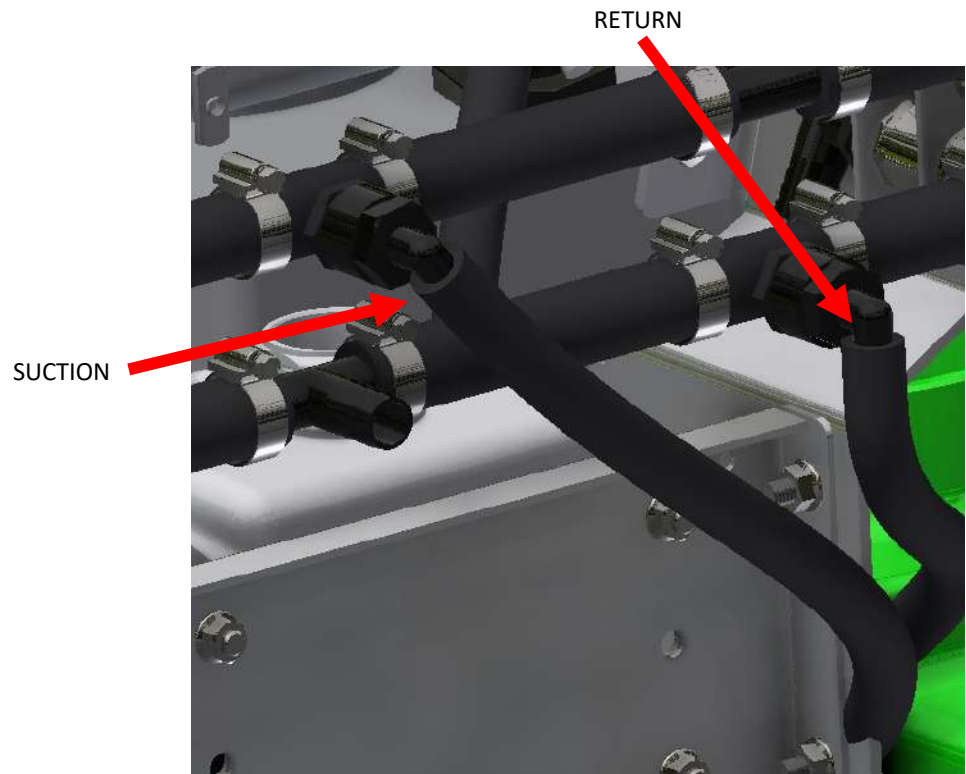
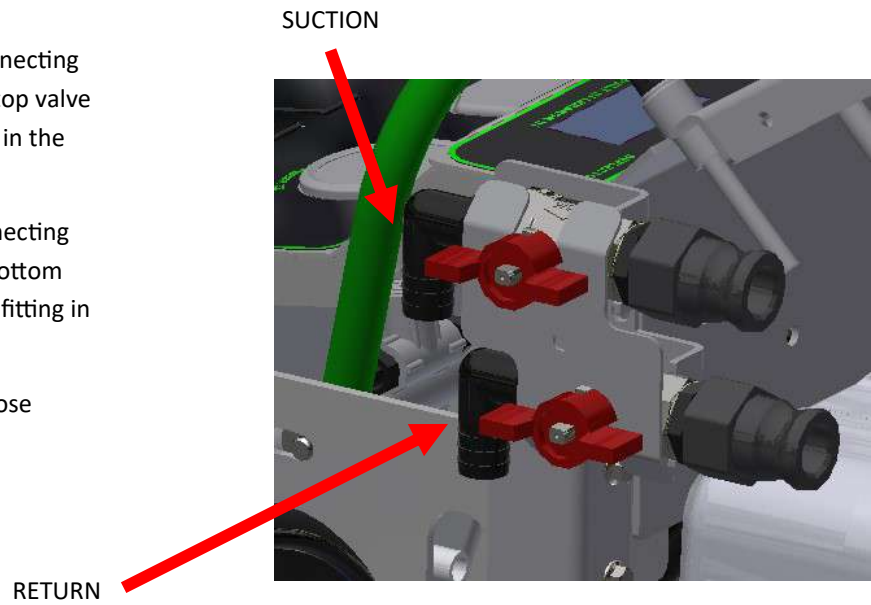
### PARTS LIST

ITEM	QTY	PART NUMBER	DESCRIPTION
1	4	12HS	HOSE CLAMP, 3/4
2	2	S50062	TEE FITTING, 3/4 HOSE

## 20 GALLON INSTALL INSTRUCTIONS

### STEP EIGHT:

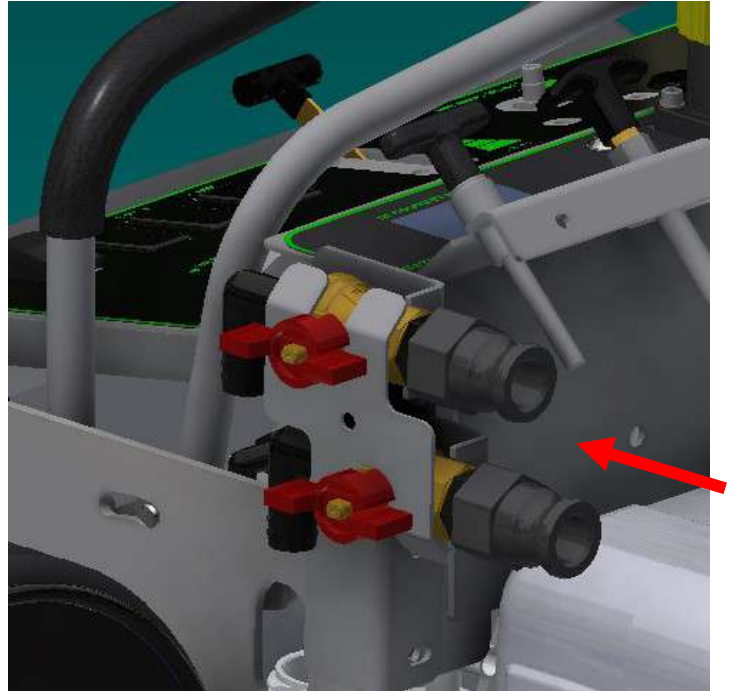
- Cut and install 3/4" suction hose, connecting one end to the suction fitting on the top valve and the other end to the "tee" fitting in the suction line.
- Cut and install 3/4" return hose, connecting one end to the return fitting on the bottom valve and the other end to the "tee" fitting in the return line.
- Securely fasten each end with 3/4" hose clamp.



## 20 GALLON INSTALL INSTRUCTIONS

**STEP NINE:** Connect the “quick disconnect” hoses from the tank to the valves.

- Top valve is **Suction**.
- Bottom valve is **Return**.



**STEP TEN:**

- Set the battery in the battery box.
- Reattach the battery cables, power cable and wires first followed by the ground wire.
- Attach the battery box cover and bungie strap.



GROUND

POWER



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SG 20 Gallon install