INSTRUCTION MANUAL

STEEL RATE DIAL OPTION

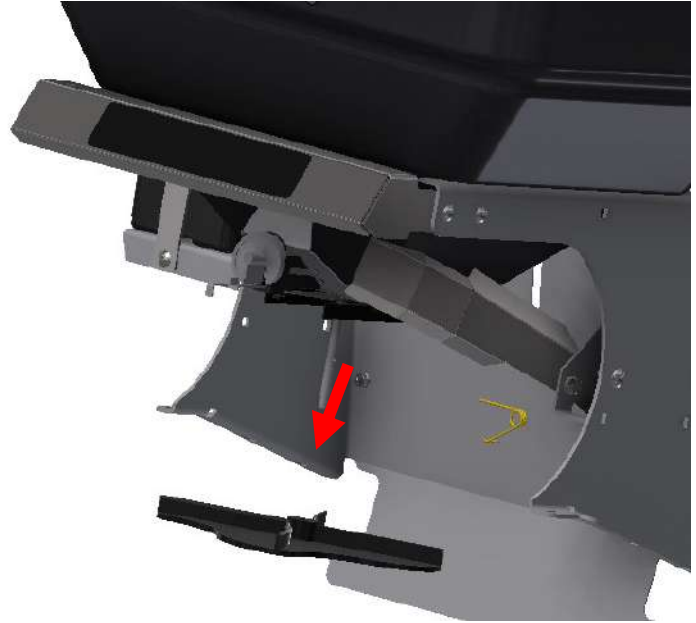**Models:** SG36, SG42, SG46, & SG52

RATE DIAL INSTALL INSTRUCTIONS

STEP ONE: Remove the clip and spinner.

CAUTION!

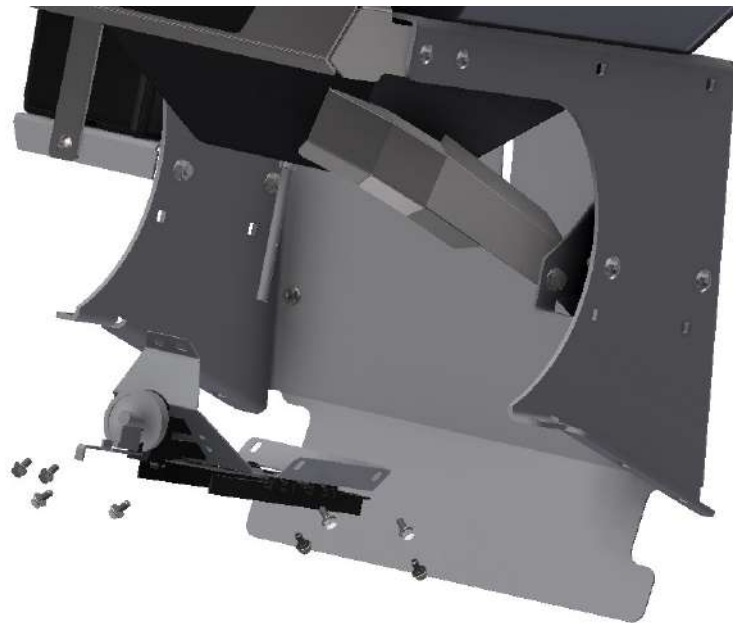*Be sure the hopper is empty before starting the following steps.*

NOTE: *Holes will need to be drilled in gate frame. Step 2 is optional, the gate assembly is silicone to the hopper tub. It will have to be re-silicone if removed.*

WARNING!

If you choose to leave the assembly attached to the tub, place a peace of wood between the frame and hopper tub to keep from drilling threw the hopper tub.
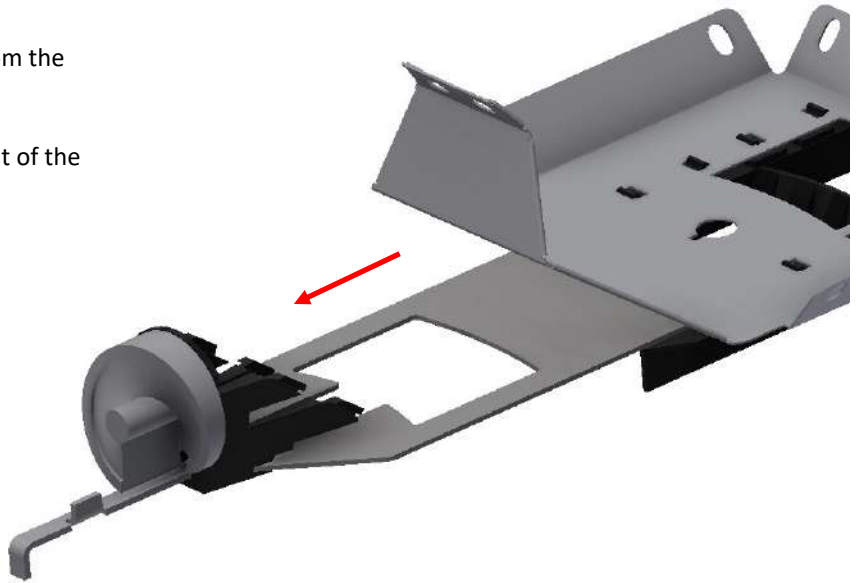
STEP TWO:

- Disconnect the gate and diffuser cable.
- Remove the (8) bolts and remove the gate assembly from the hopper tub.
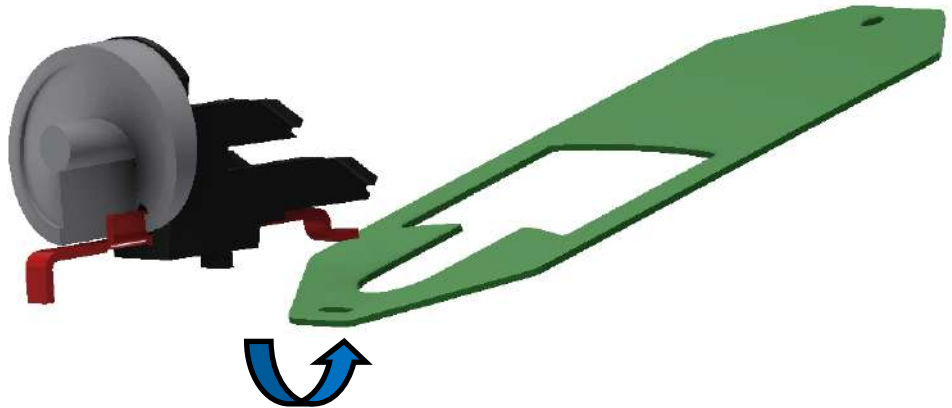
RATE DIAL INSTALL INSTRUCTIONS

STEP THREE:

- Squeeze the rate dial to disconnect it from the gate assembly.

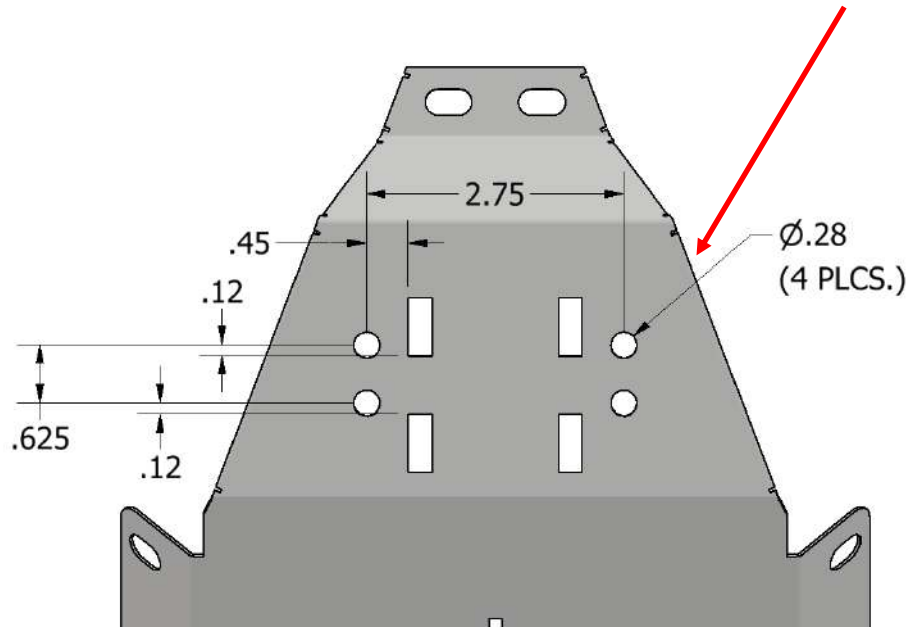- Slide the rate dial along with the gate out of the frame.

STEP FOUR: Disconnect the gate from the guide.
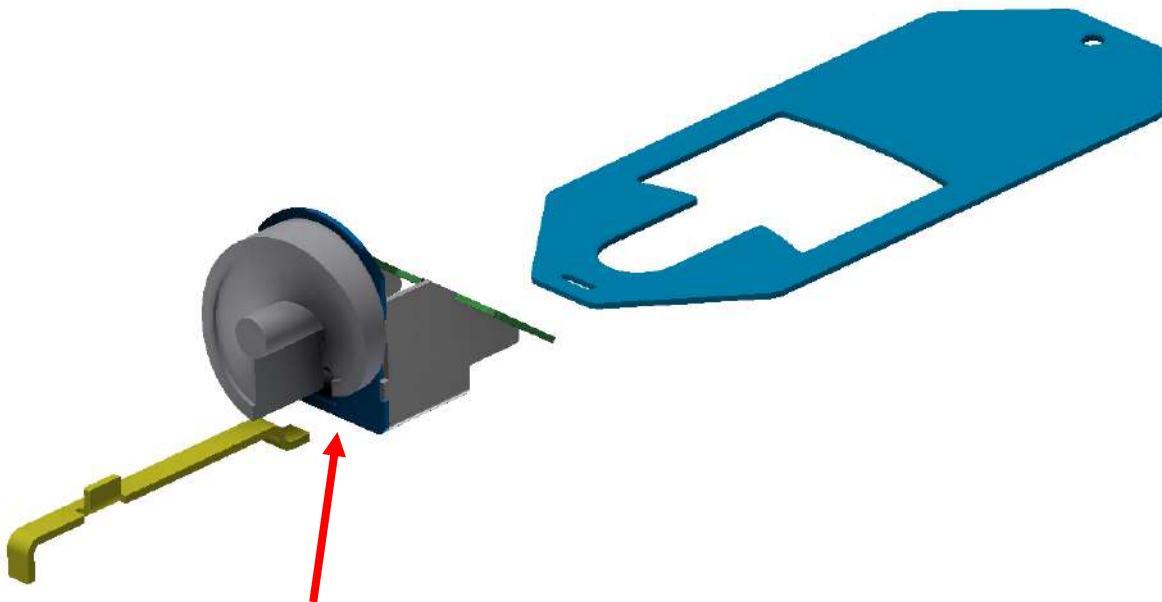
RATE DIAL INSTALL INSTRUCTIONS

STEP FIVE: Use the templet provided with the kit and drill the (4) holes as show. *Drawing in manual for ref. ONLY, not to scale.*
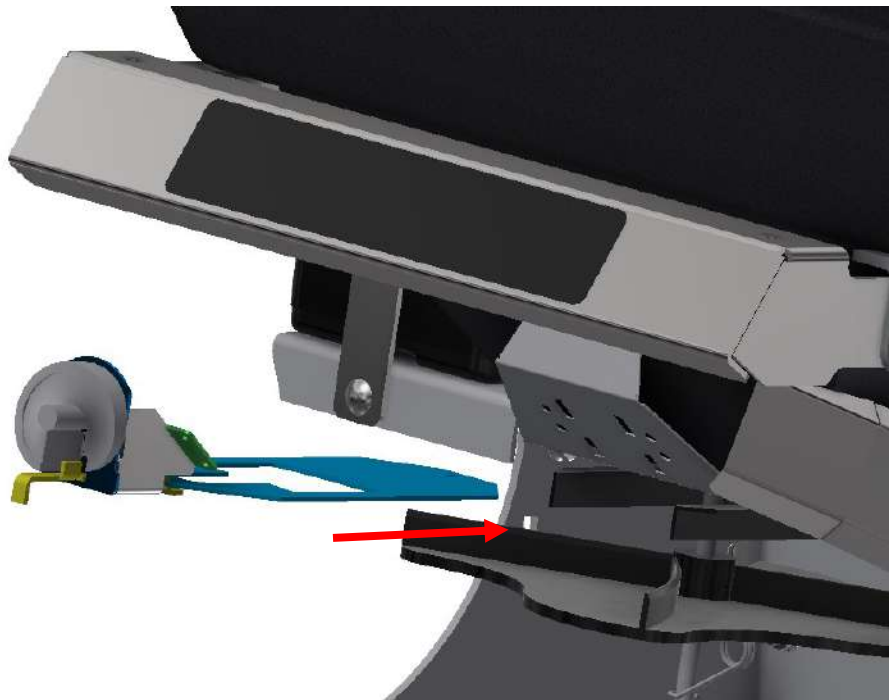
STEP SIX:

- Insert the guide through the opening of the rate dial provided with the kit.
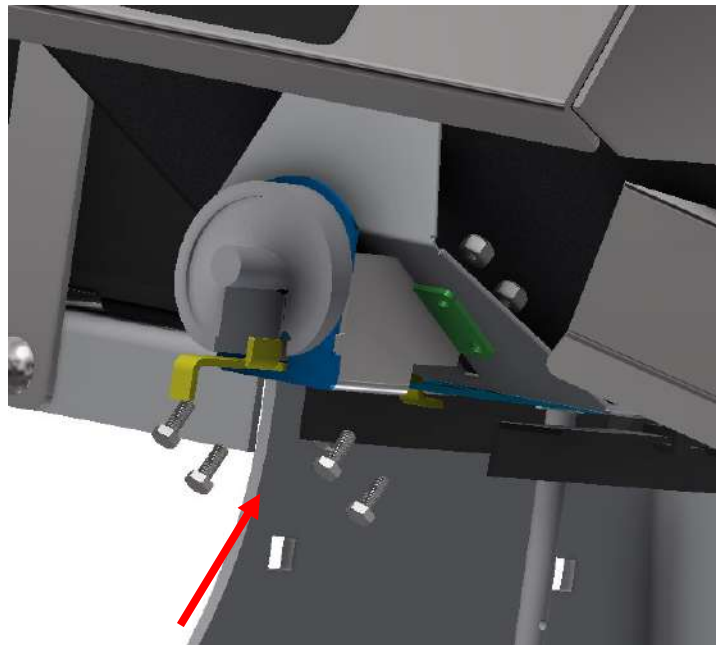
- Reattach the gate to the guide.

RATE DIAL INSTALL INSTRUCTIONS

STEP SEVEN: *Slide the rate dial assembly back into the frame.*

STEP EIGHT:

- Attach the rate dial to the frame with the (4) 1/4" X 1/2" bolts & (4) 1/4" nylock nuts provided with the kit.
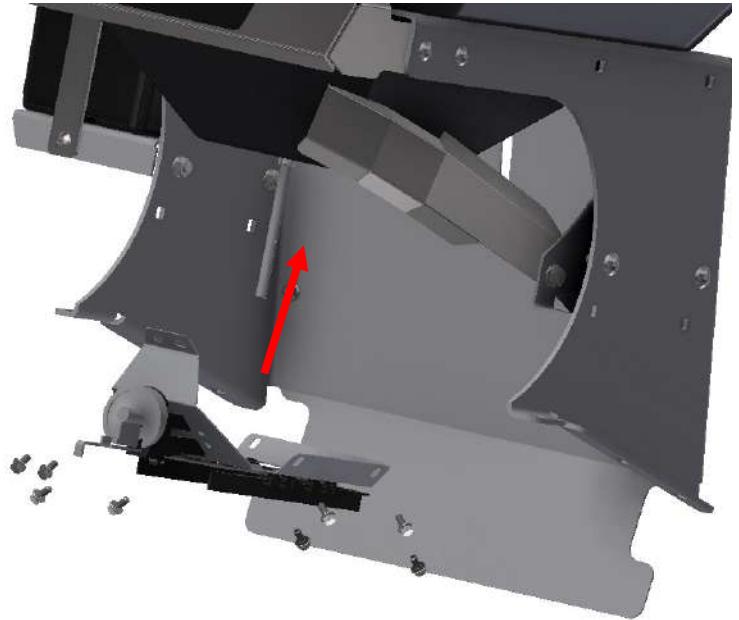
RATE DIAL INSTALL INSTRUCTIONS

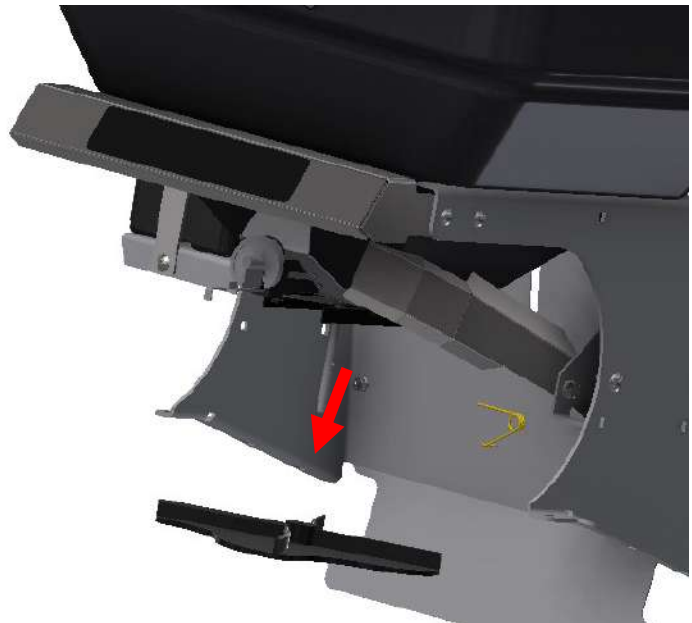- *Re attach the assembly to the hopper tub if it was removed.*

NOTE: *Be sure to re-silicone between the rate dial assembly and hopper tub.*

- *Re connect the gate and diffuser cables.*

STEP NINE:
- Re attach the spinner and clip.

<u>NOTES:</u>

MADE IN THE USA

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MANUAL PART NO.	MANUAL REV.	DESCRIPTION	KIT PART NO.
SGM-036	B	SG STEEL RATE DIAL OPTION	