

STEELGREEN[™]

M A N U F A C T U R I N G

INSTRUCTION MANUAL

STAINLESS STEEL RATE DIAL HOLDER ATTACHMENT

Models: SG36, SG42, SG46, & SG52

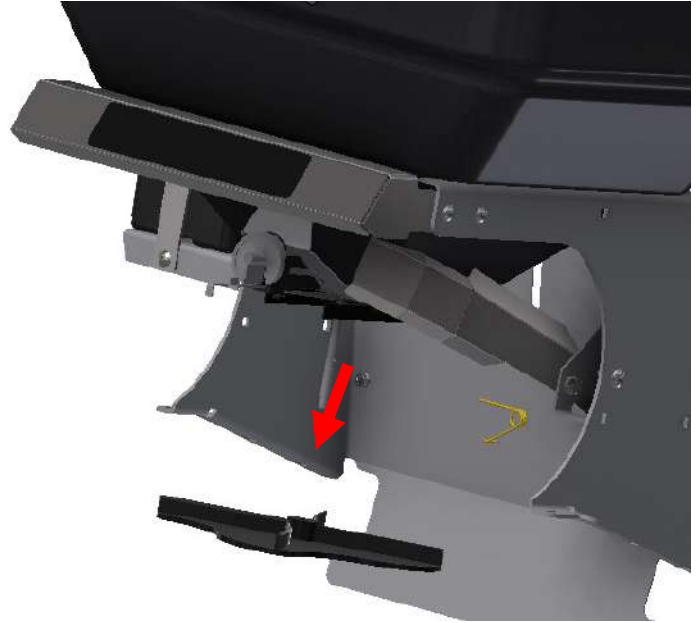


RATE DIAL HOLDER INSTALL INSTRUCTIONS

STEP 1: Remove the clip and spinner.

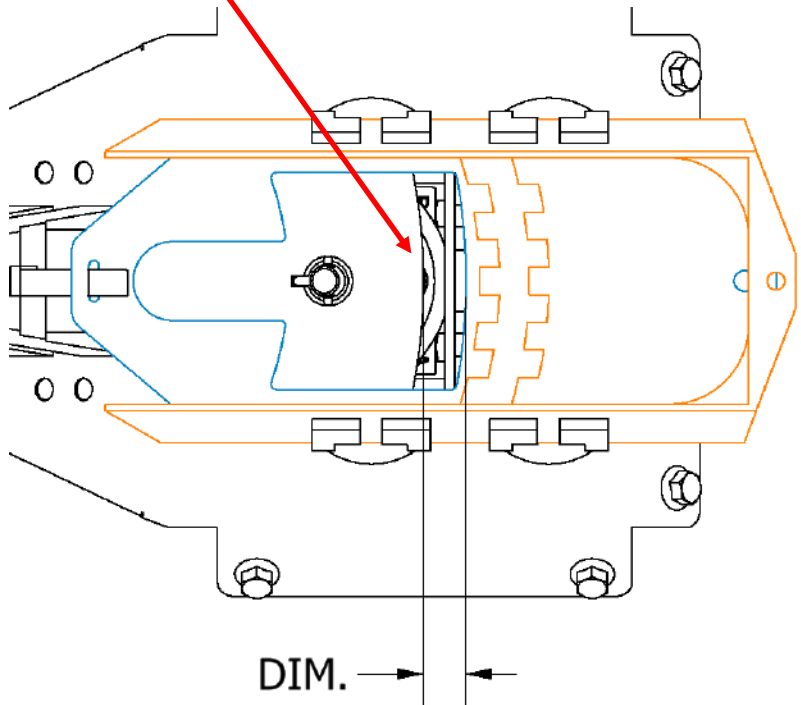
CAUTION!

Be sure the hopper is empty before starting the following steps.



STEP 2: Set the rate dial to "6" and measure the gate opening .

NOTE: Write down the measurement to be used to install the new dial holder.



HOPPER BOTTOM VIEW

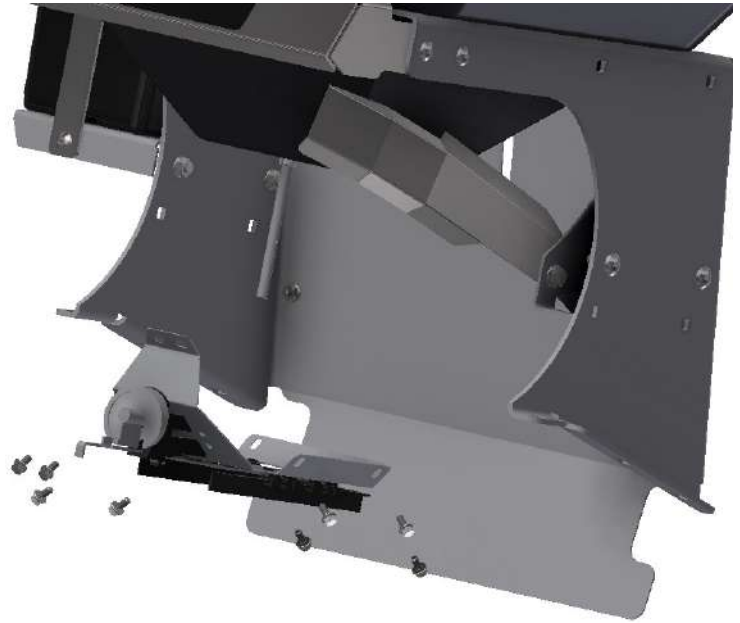
RATE DIAL HOLDER INSTALL INSTRUCTIONS

NOTE: Holes will need to be drilled in gate frame. Step 3 is optional, the gate assembly is siliconed to the hopper tub. It will have to be re-siliconed if removed.

NOTE: If you choose to leave the assembly on the unit, remove the hopper shaft to slide the rate dial holder assembly out.

STEP 3:

- Disconnect the gate and diffuser cable.
- Remove the (8) bolts and remove the gate assembly from the hopper tub.

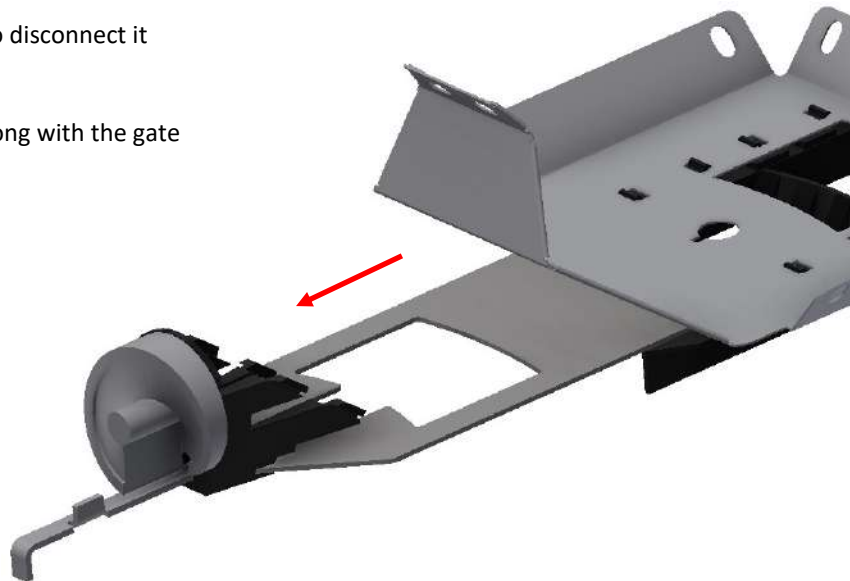


WARNING!

If you choose to leave the assembly attached to the tub, place a piece of wood between the frame and hopper tub to keep from drilling through the hopper tub.

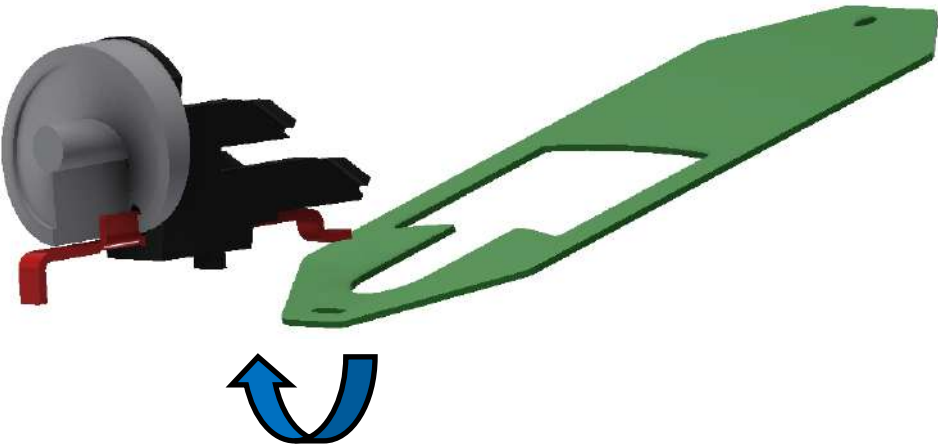
STEP 4:

- Squeeze the rate dial holder to disconnect it from the gate assembly.
- Slide the rate dial assembly along with the gate out of the frame.



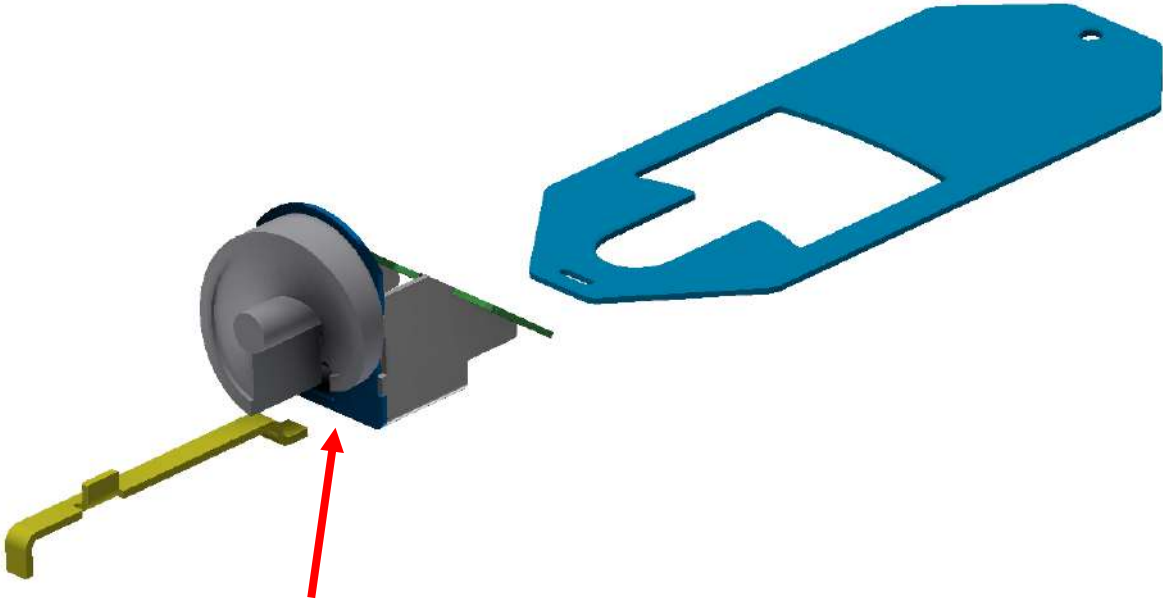
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STEP 5: Disconnect the gate from the guide.



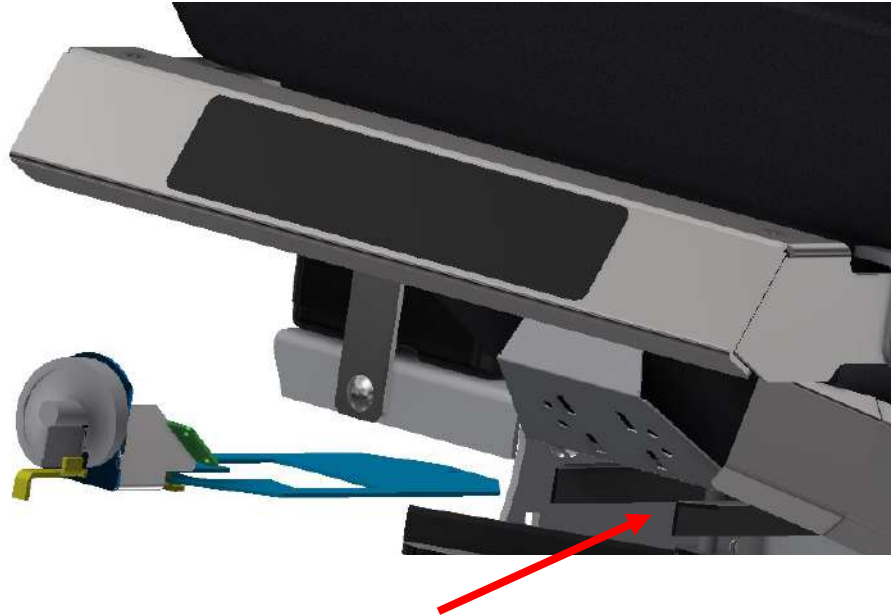
STEP 6:

- Insert the guide through the opening of the rate dial provided with the kit.
- Re attach the gate to the guide.



RATE DIAL HOLDER INSTALL INSTRUCTIONS

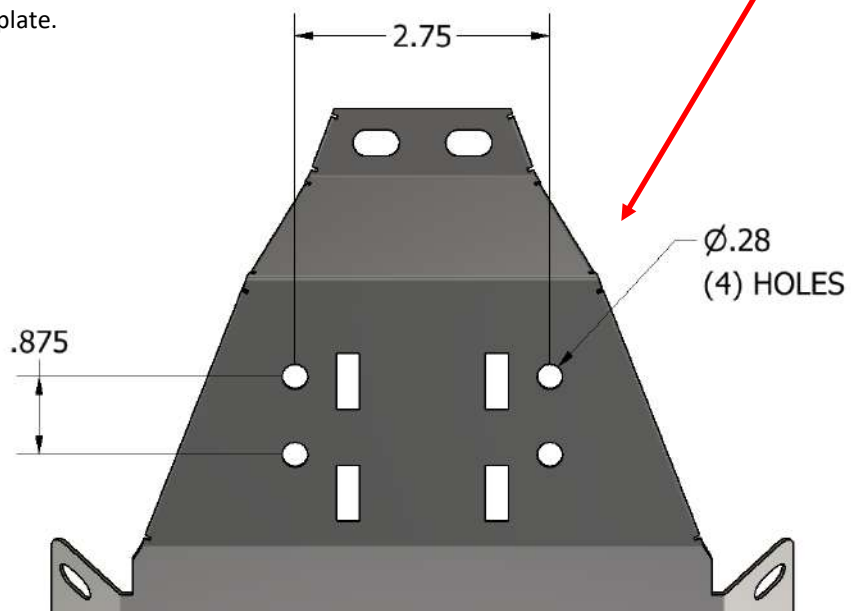
STEP 7: Slide the new rate dial holder assembly into the frame.



STEP 8:

- Set the new rate dial to "6".
- Mark the holes on the plate using the measurement from step 2.
- Remove the rate dial and gate assembly.
- Drill the holes in the plate.

Use a piece of wood between the plate and tub if left assembled.



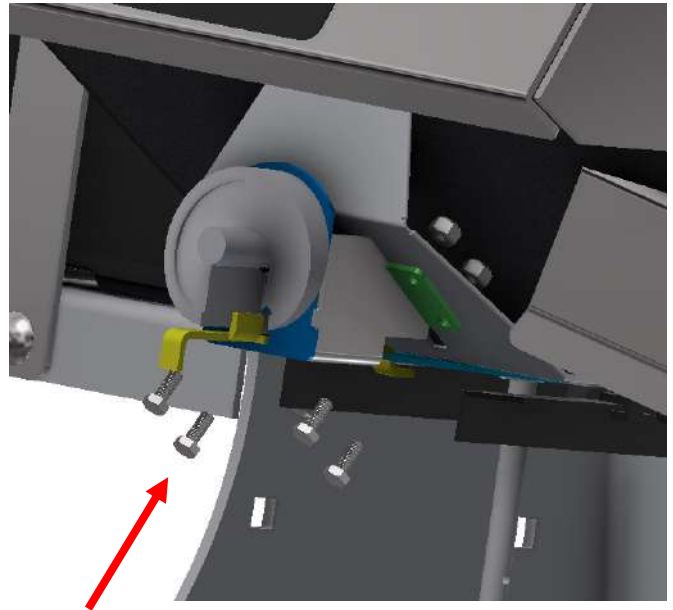
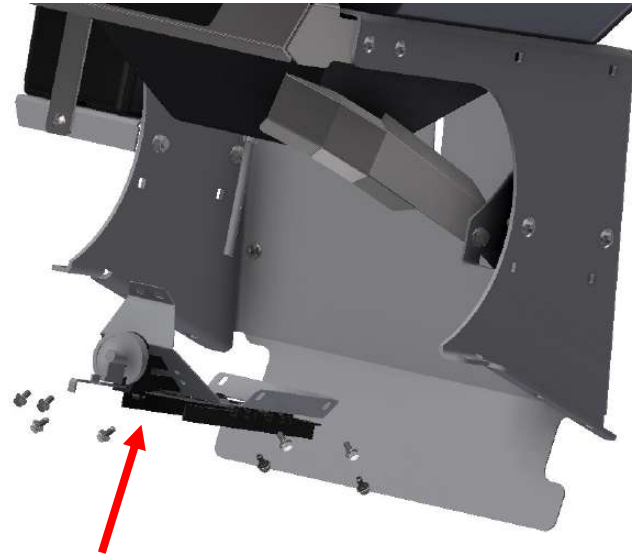
RATE DIAL HOLDER INSTALL INSTRUCTIONS

STEP 9:

- Re attach the assembly to the hopper tub if it was removed.

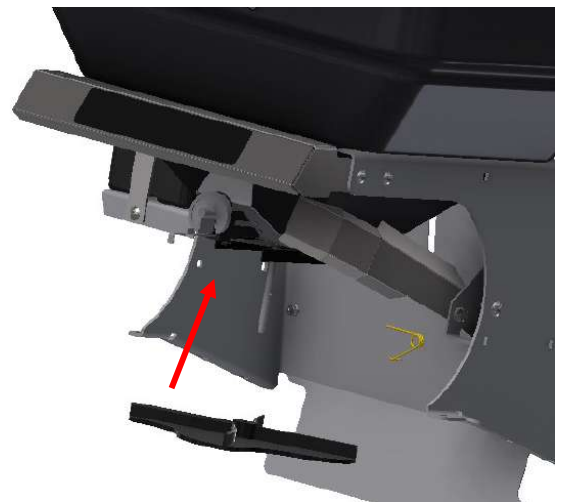
NOTE: Be sure to re-silicone between the rate dial assembly and hopper tub.

- Re connect the gate and diffuser cables.
- Re install the new rate dial holder assembly.
- Attach the rate dial holder assembly to the frame with the (4) #10 X 3/4" bolts & (4) #10 Ny lock nuts provided with the kit.



STEP 10:

- Re attach the hopper shaft if it was removed.
- Re attach the spinner and clip.



RATE DIAL HOLDER INSTALL INSTRUCTIONS

NOTES:



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MANUAL PART NO.	MANUAL REV.	DESCRIPTION	KIT PART NO.
SGM-036	D	STAINLESS STEEL RATE DIAL HOLDER OPTION	K10027