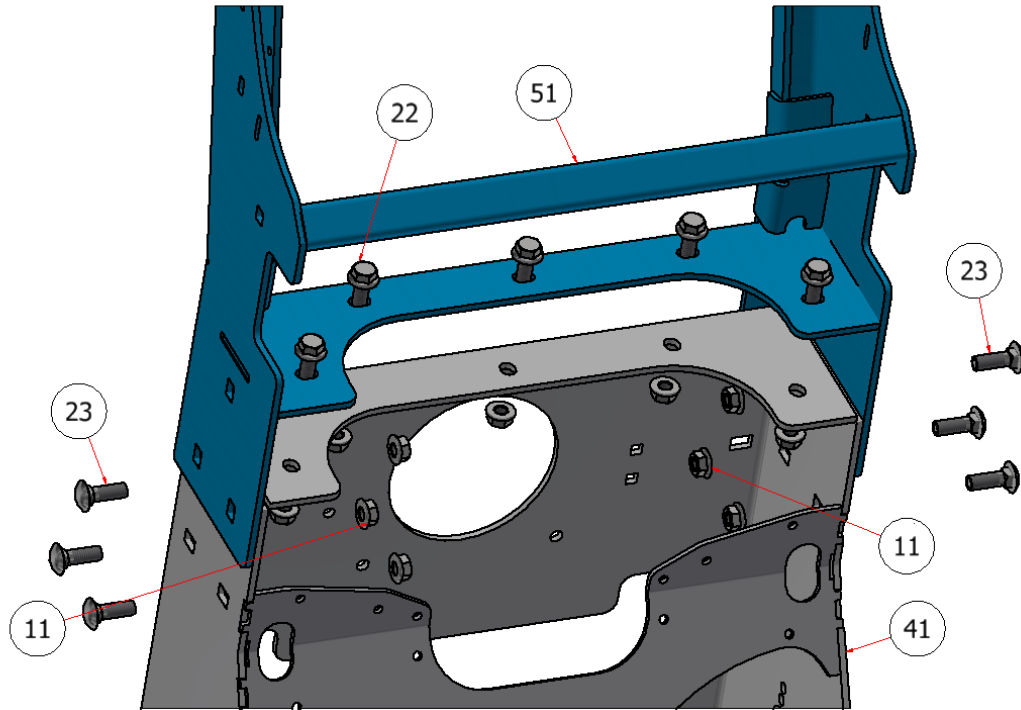
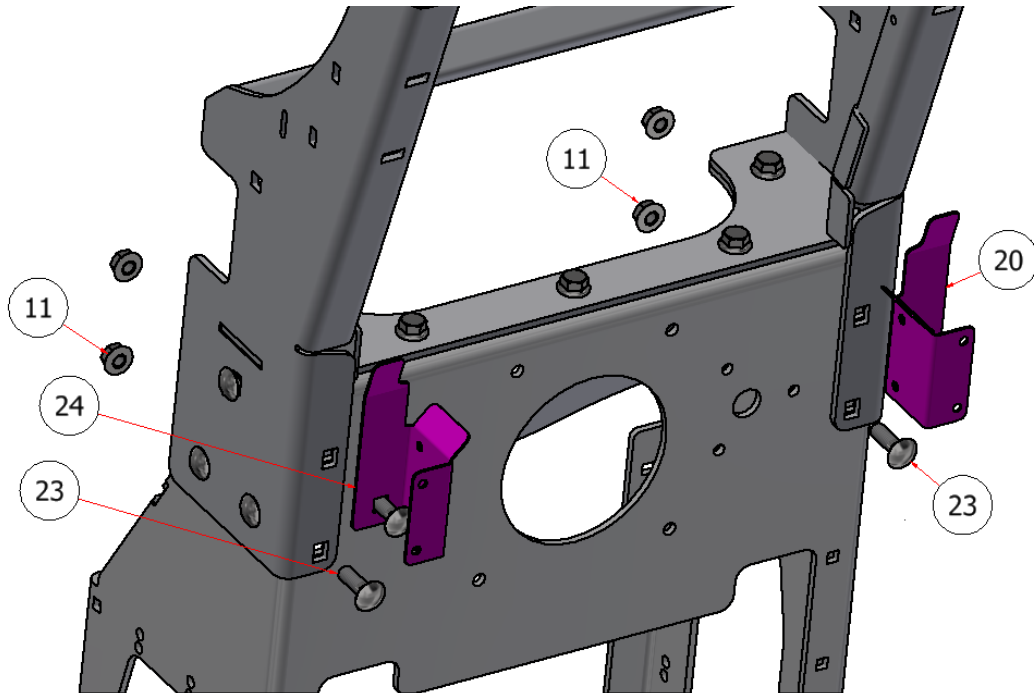


CHASSIS SG54 ASSEMBLY

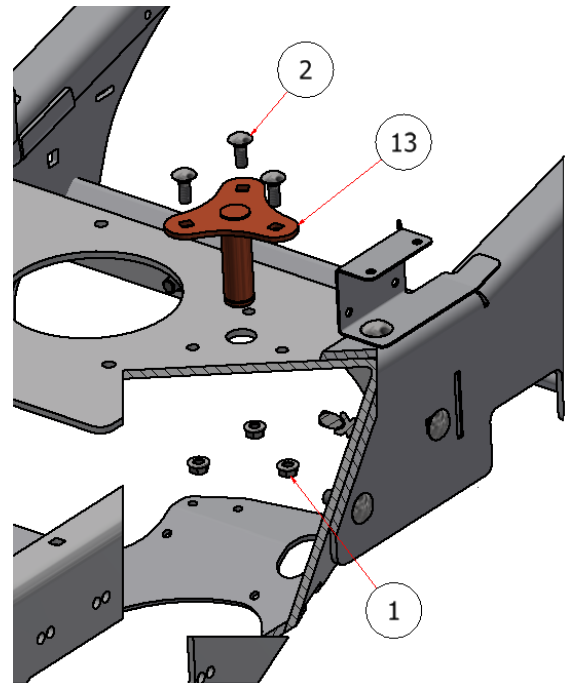


PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
11	17	HFNCS-12S	HEX FLANGE NUT, SS - 1/2-13
22	7	HFSSC-12112	HEX FLANGE BOLT, SS - 1/2-13 x 1 1/2
23	12	CB-12112SS	CARRIAGE BOLT, SS - 1/2-13 x 1 1/2
41	1	W21-300	CHASSIS, REAR, SG54
51	1	W21-348	CHASSIS, FRONT, SG54

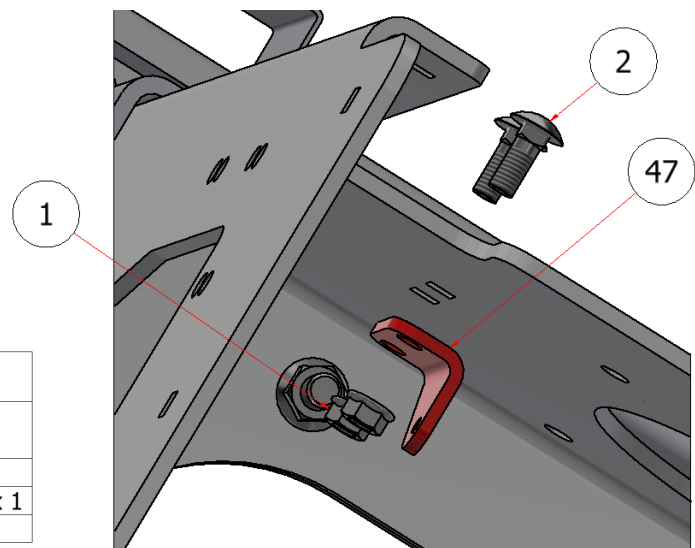


PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
11	17	HFNC5-12S	HEX FLANGE NUT, SS - 1/2-13
20	1	R21-025-01	HOSE GUARD, RIGHT
23	12	CB-12112SS	CARRIAGE BOLT, SS - 1/2-13 x 1 1/2
24	1	R21-025-L	HOSE GUARD, LEFT

CHASSIS SG54 ASSEMBLY



PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	15	HFNCS-38S	HEX FLANGE NUT, SS - 3/8-16
2	24	CB-381SS	CARRIAGE BOLT, SS - 3/8-16 x 1
13	1	W21-021	IDLER ARM SHAFT, SG46/52



PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	15	HFNCS-38S	HEX FLANGE NUT, SS - 3/8-16
2	24	CB-381SS	CARRIAGE BOLT, SS - 3/8-16 x 1
47	1	R21-308	BRACKET, IDLER SPRING

EXPLODED VIEW		
PART NO.	REV.	DESCRIPTION
SG54EV-018	A	CHASSIS 1 SG54 ASSEMBLY