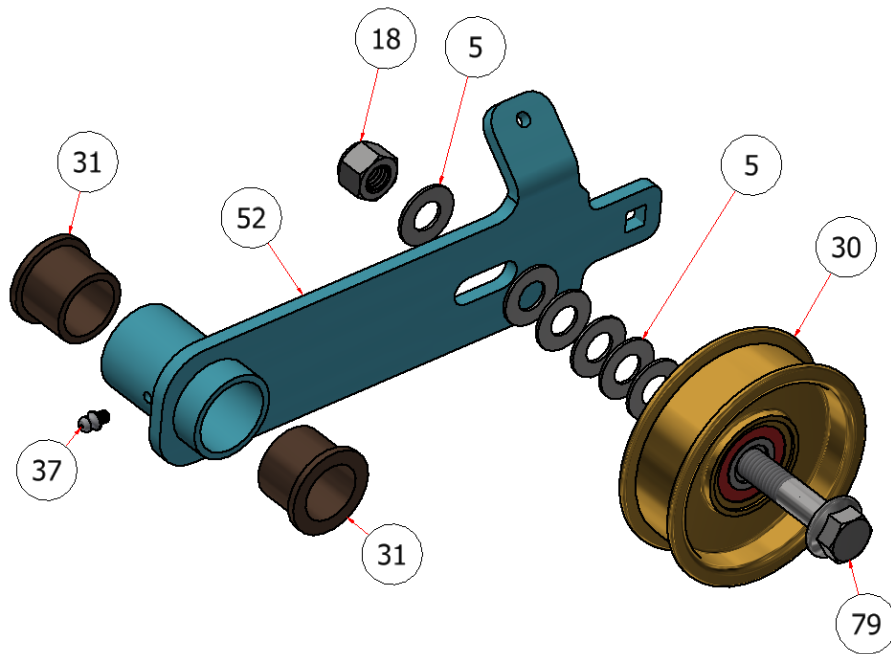
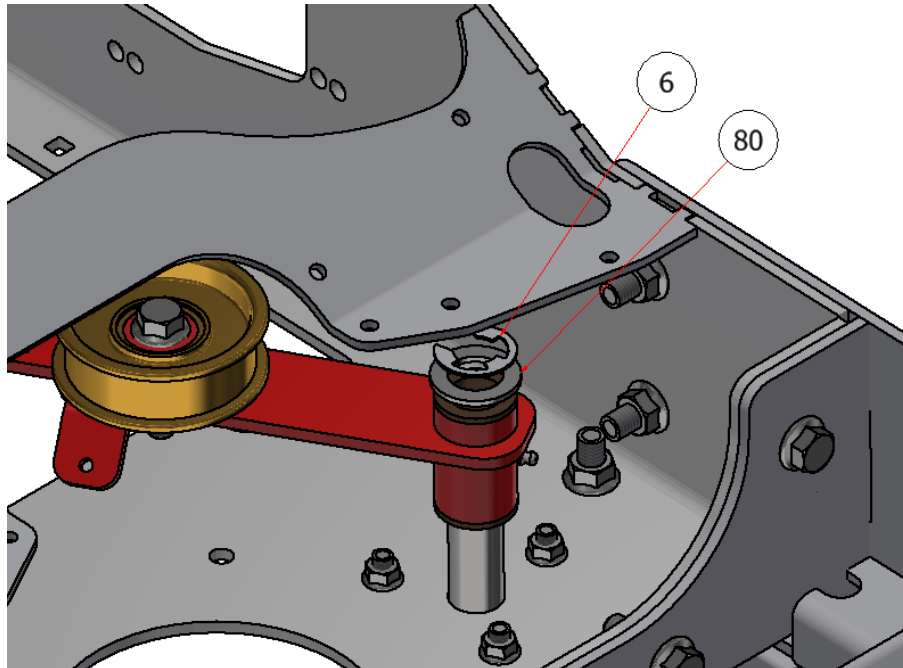


# IDLER ARM SG54 ASSEMBLY



PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
5	6	FWSS-12	FLAT WASHER SAE, SS - 1/2
18	9	SSNNC-12	NYLOCK, SS - 1/2-13
30	1	H82003	IDLER PULLEY
31	2	C60304	BUSHING, OIL INFUSED
37	3	6F-316D	GREASE FITTING
52	1	W21-363	IDLER ARM
79	1	HFC5-12214	HEX FLANGE BOLT, 1/2-13 X 2 1/4

# IDLER ARM SG54 ASSEMBLY



PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
6	1	ECSS-098	SNAP RING
80	1	SHJN-1-14	FLAT WASHER, SS - 1

EXPLODED VIEW		
PART NO.	REV.	DESCRIPTION
SG54EV-013	A	IDLER ARM SG54 ASSEMBLY