

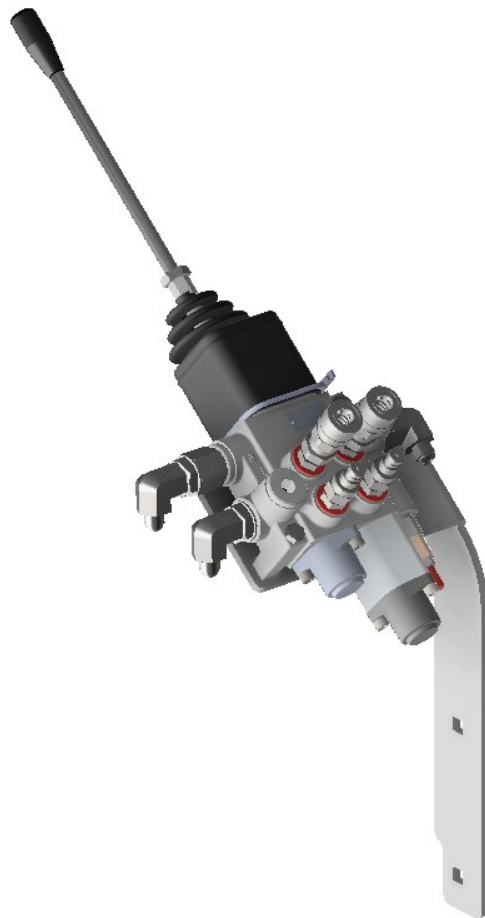
# STEELGREEN<sup>™</sup>

M A N U F A C T U R I N G

## INSTRUCTION MANUAL

### HYDRAULIC CONTROL VALVE UPDATE

**Models:** SG36, SG42, SG46, & SG52

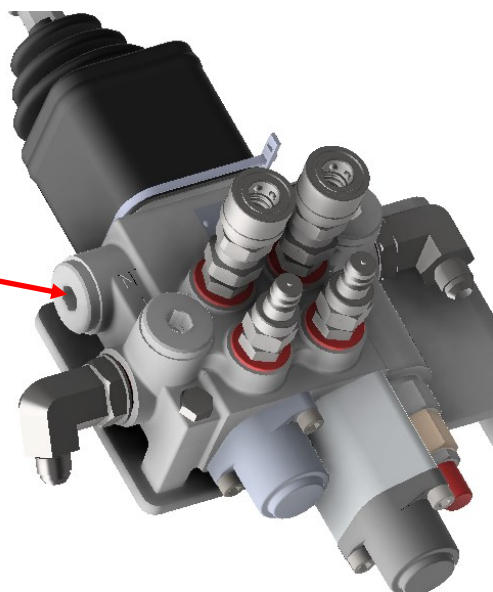


## HYDRAULIC CONTROL VALVE UPDATE INSTRUCTIONS

### NOTICE

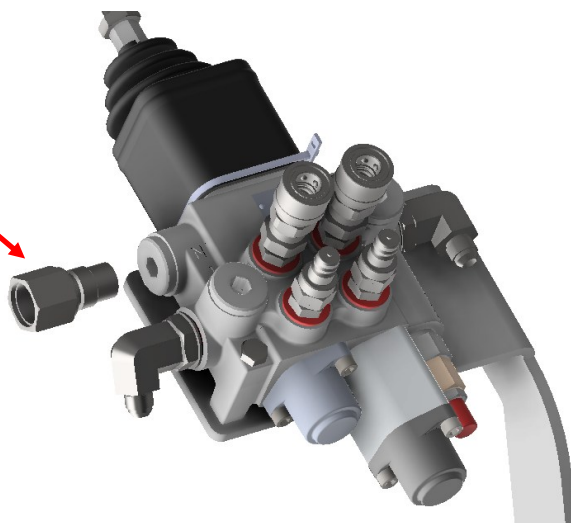
*Before starting the following steps, drain the hydraulic oil from the machine. Refer to Steel Green Hydraulic oil change manual.*

**STEP 1:** Once the oil is drained, remove the plug from the hydraulic control valve.

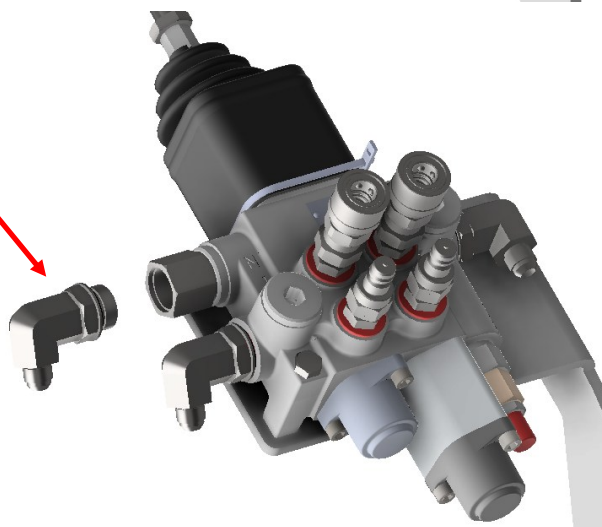


**STEP 2:**

- Attach the lift valve (SP10008) to control valve.

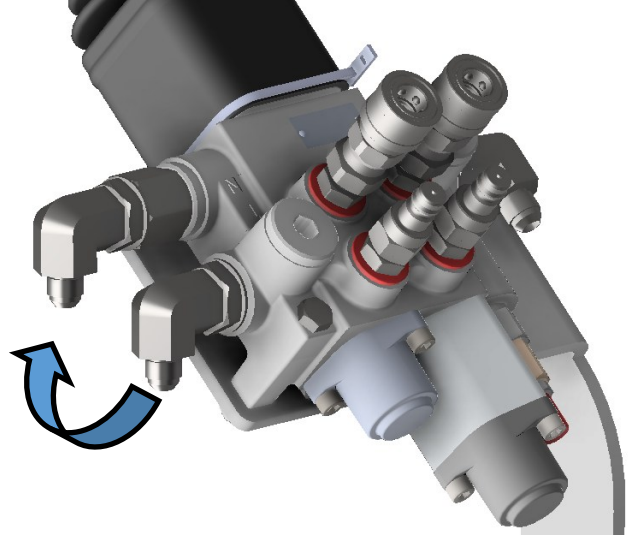


- Attach the elbow fitting (H84099) to the valve.



## HYDRAULIC CONTROL VALVE UPDATE INSTRUCTIONS

**STEP 3:** Disconnect the hose from the return fitting & move it to the fitting with the valve.



**STEP 4:**

- Locate the *left side* return hose to the tank & cut the hose leaving approx. 5" attached to the tank.

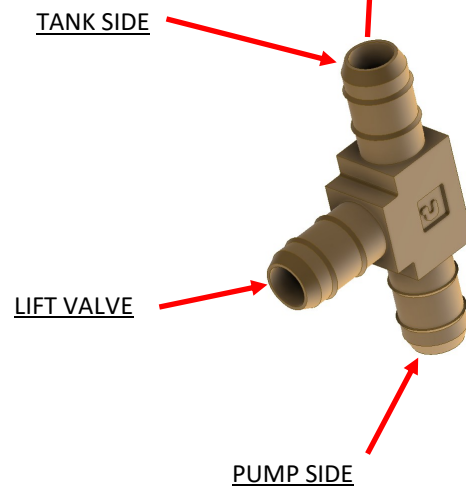
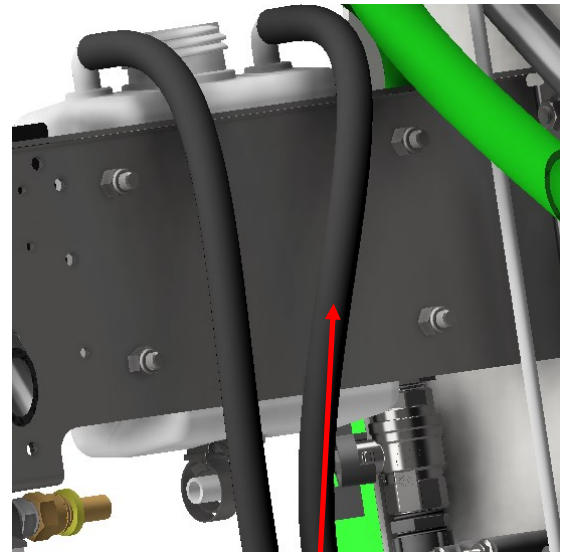


## HYDRAULIC CONTROL VALVE UPDATE INSTRUCTIONS

### NOTICE

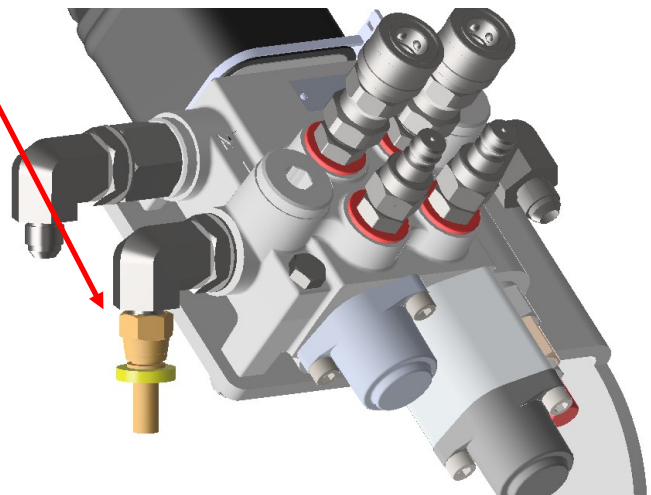
Secure all hoses with 3/8" hose clamps.

- insert the (H80434) brass barb tee fitting connecting the 2 hoses.



- Connect the hose to the bottom fitting on the lift valve.

- Connect the other end to the brass barb tee fitting.



## HYDRAULIC CONTROL VALVE UPDATE INSTRUCTIONS

### STEP 5:

- Top off the hydraulic oil tank and start the machine.
- Operate the valve left/right and up/down.

### NOTICE

*It will take a few cycles to get the air out of the system.*

- Top off the oil tank as needed.

### CAUTION

*DO NOT let the machine run out of hydraulic oil.*



## NOTES

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MANUAL PART NO.	REV.	DESCRIPTION	KIT PART NO.
SGM-058	1	SG HYDRAULIC CONTROL VALVE UPDATE	K10064